

Failure of Notched Laminates Under Out-of-plane Bending

Industrial Sponsor: Boeing Commercial Airplane Company

Technical Advisers:

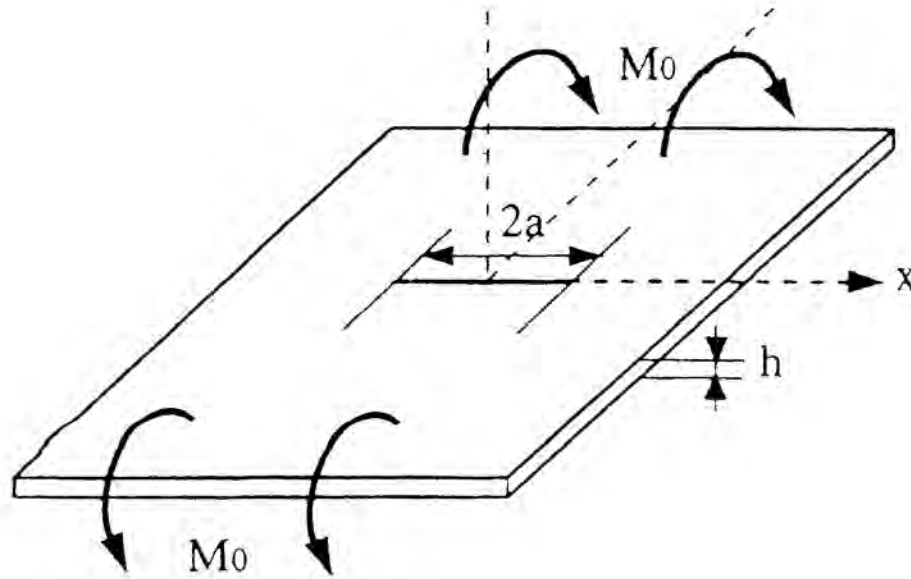
Gerry Mabson & Don Matheson, Boeing
Tom Walker, NSE Composites

Objective: For out-of-plane bending of notched laminates, determine the modes of failure and evaluate the capability of current models to predict failure

Experiments: Four-point bending

Modeling / **Stress Concentration Factors**
/ **Progressive Damage Development**

Experiments: Four-point Bending Tests



Notch Lengths: $2a = 1$ inch & $2a = 4$ inches



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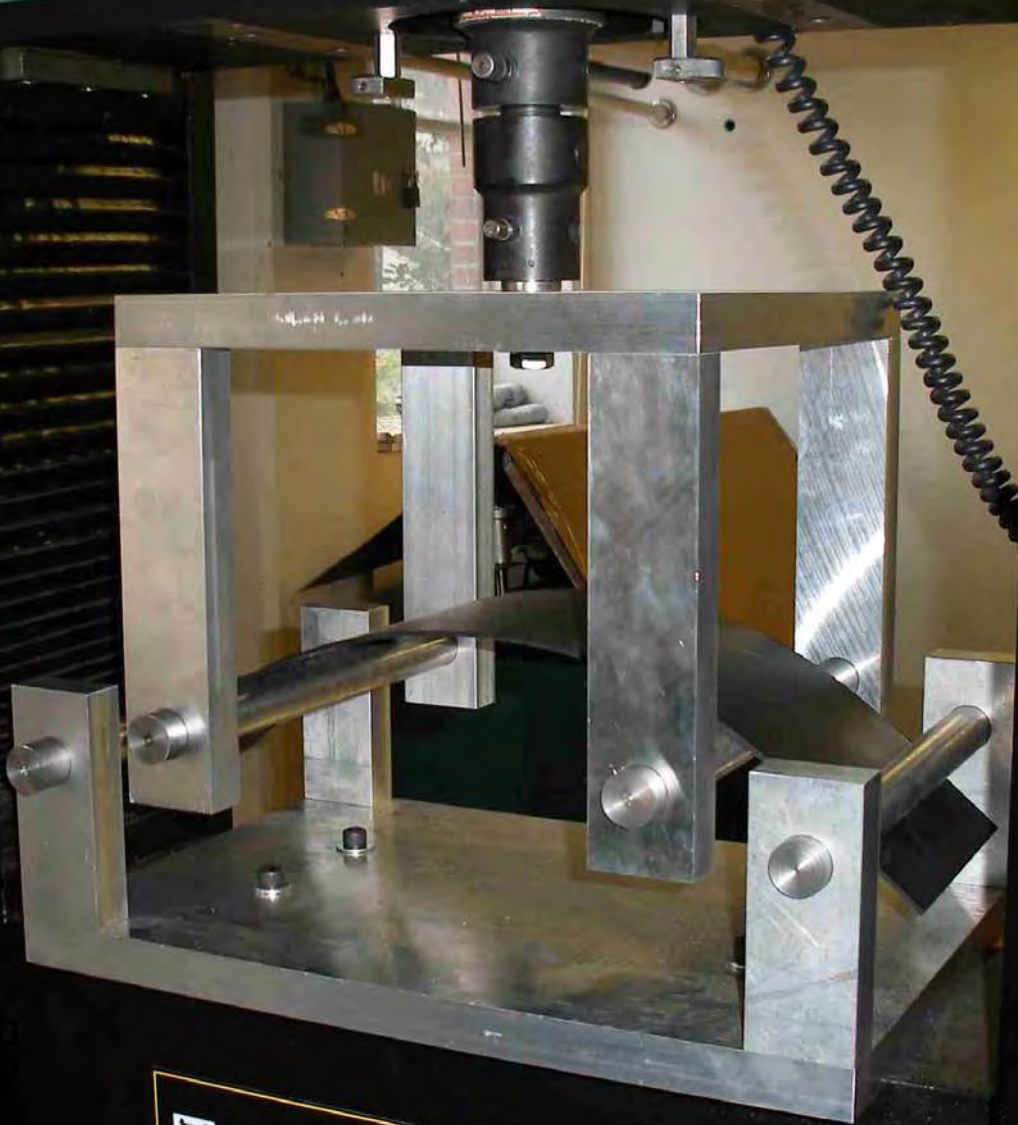
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WARNING

ROTATING PARTS CAN
CAUSE INJURY
DO NOT REPAIR OR
ADJUST WHEN THE
MACHINE IS RUNNING

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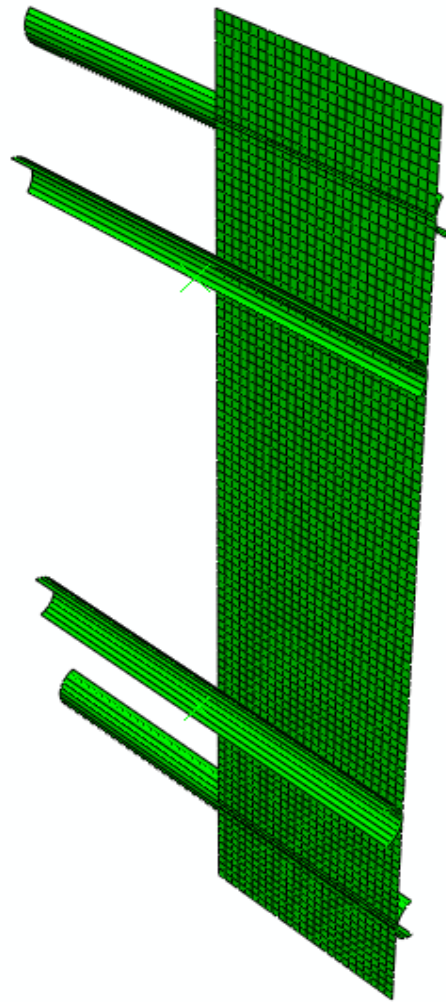
Outer Fiber Strain $\epsilon = t/2/\rho$

Thickness $t = 0.148 \text{ in}$

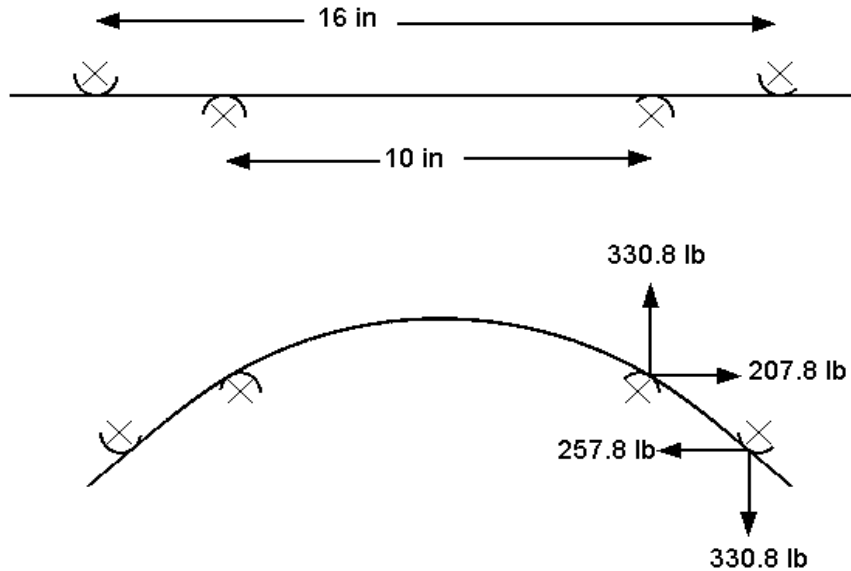
Failure Strain $\epsilon = 0.0061$

Radius of Curvature $\rho = 12 \text{ in}$

FEA Simulation of the Four-Point Bend Test

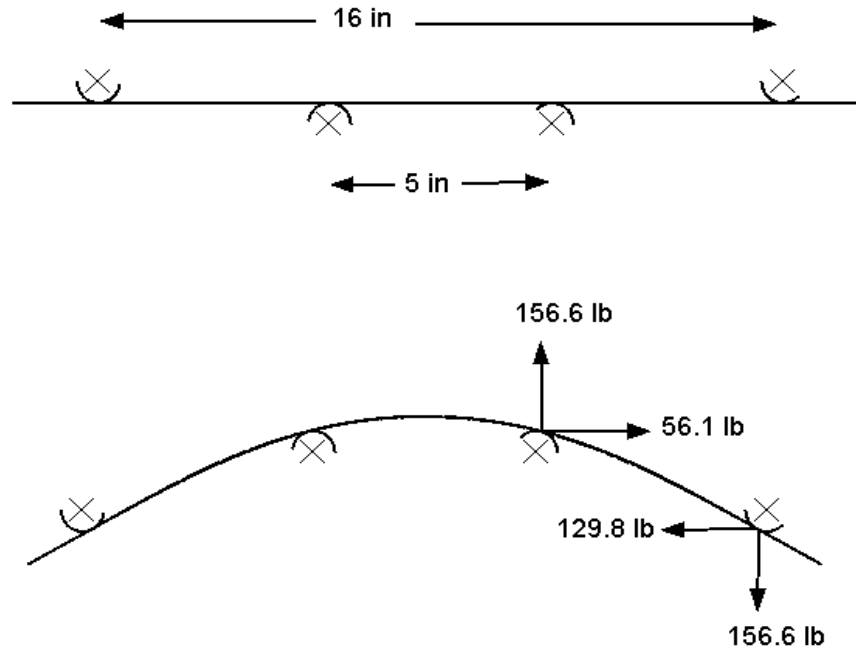


5-in wide laminate



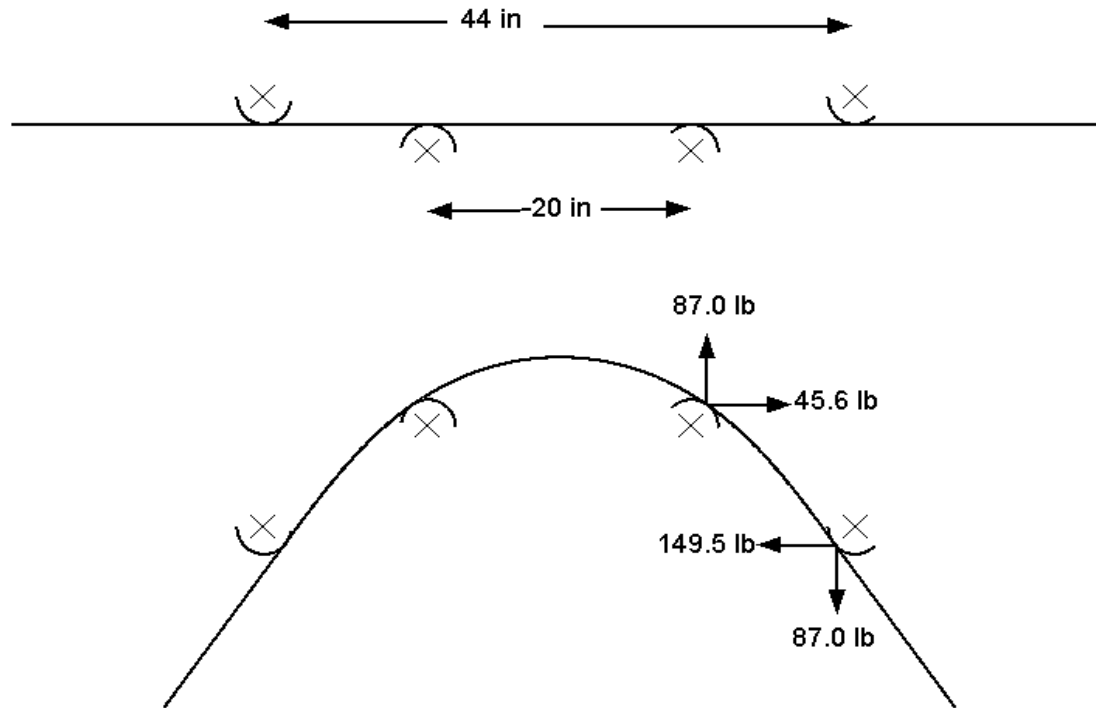
$$M_{sd}/M_{ld}=0.91$$

5-in wide laminate



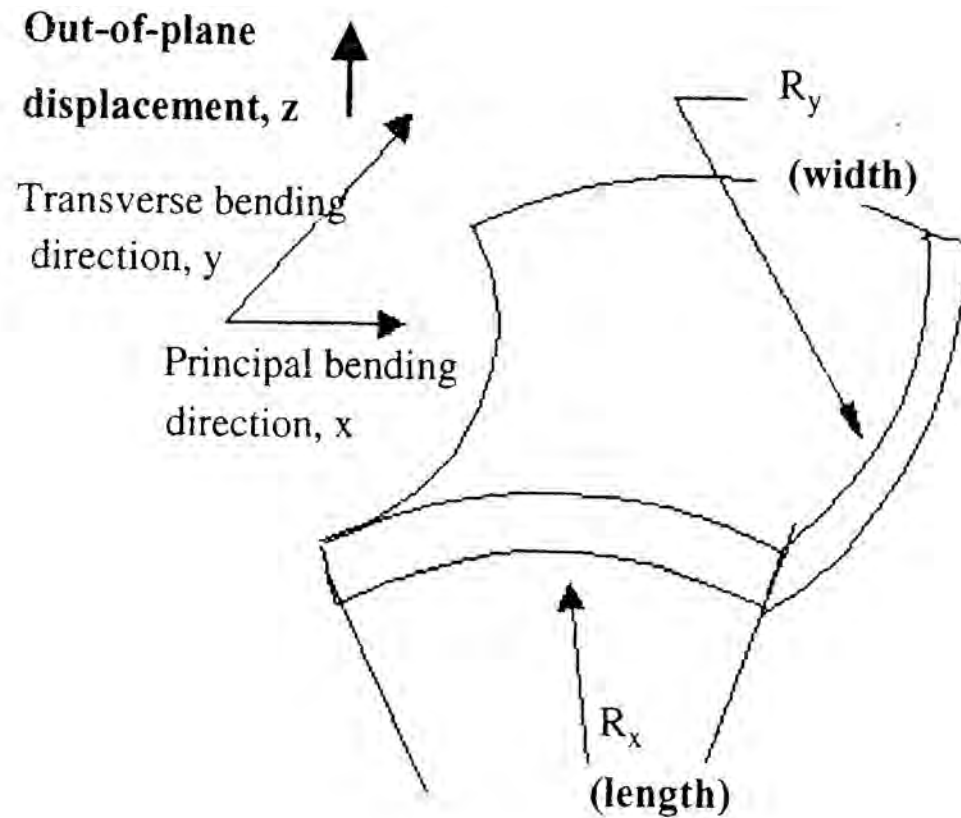
$$M_{sd}/M_{ld}=0.76$$

20-in wide laminate

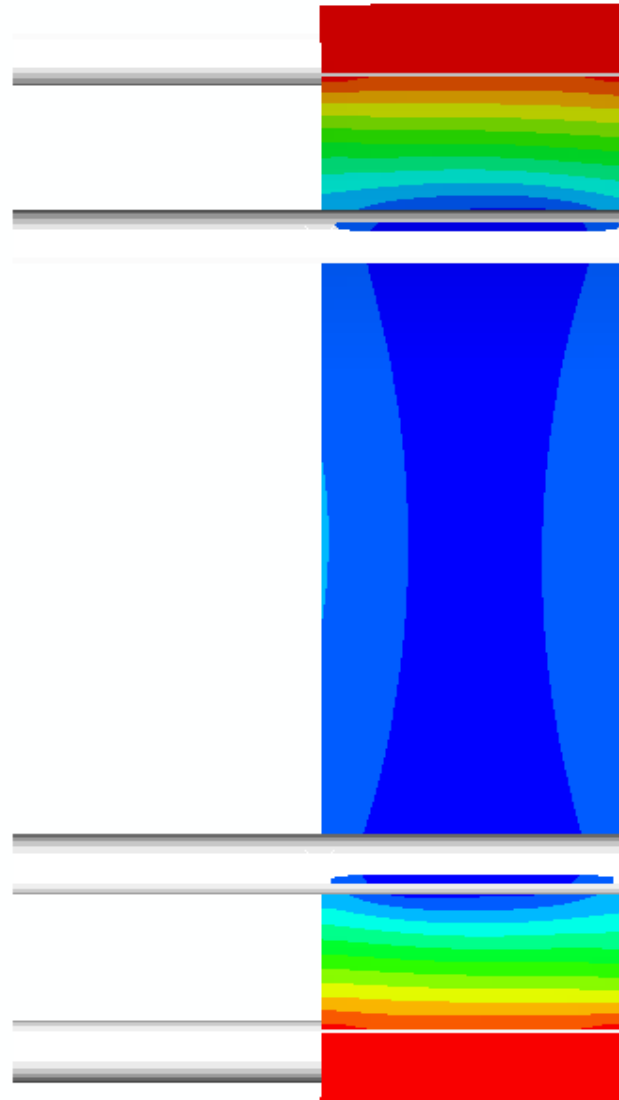
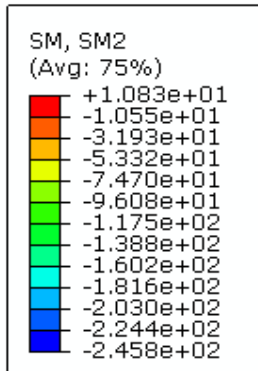


$$M_{sd}/M_{ld}=0.38$$

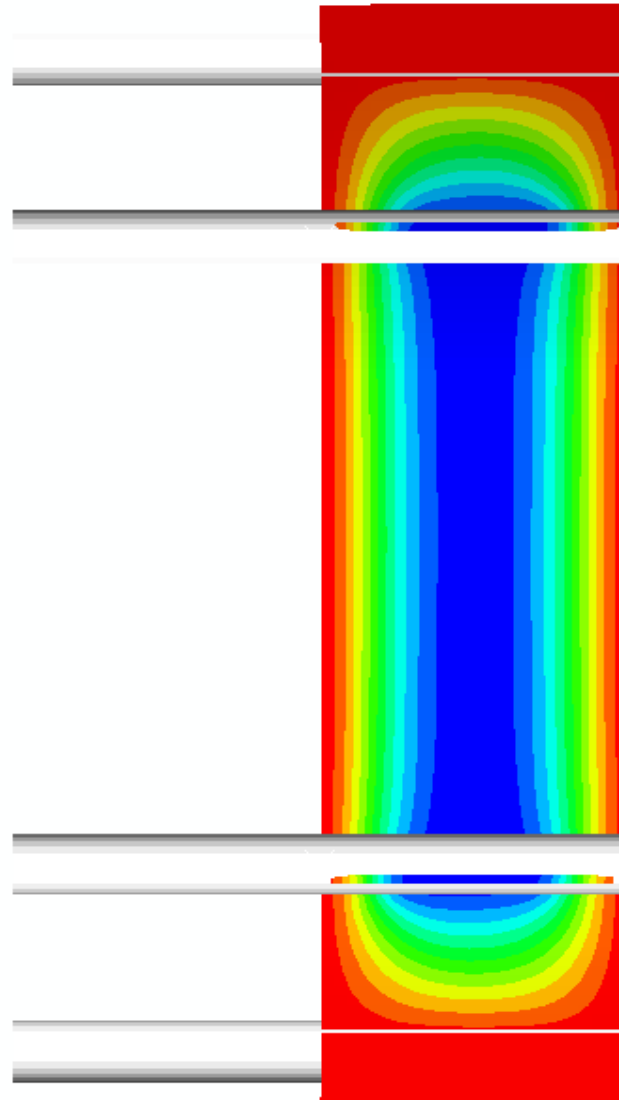
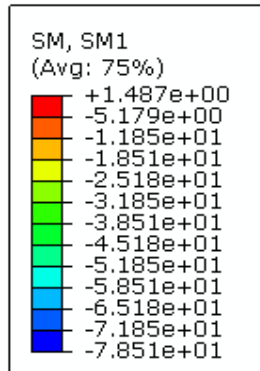
Large Deflection and Anticlastic Curvature Effects



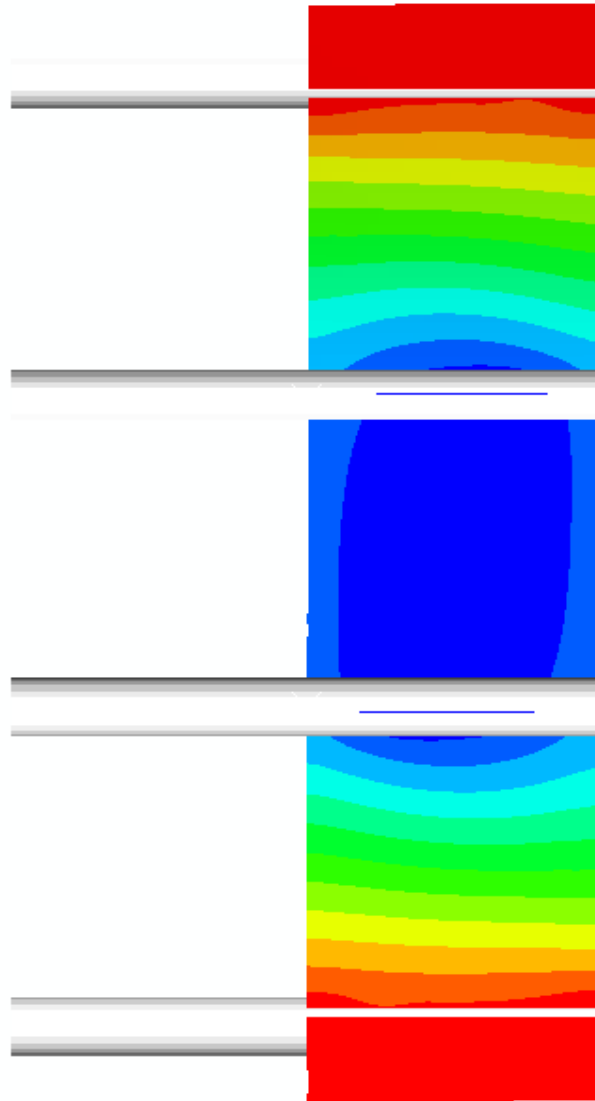
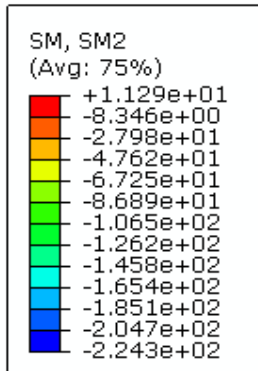
5-in wide laminate – axial bending moment



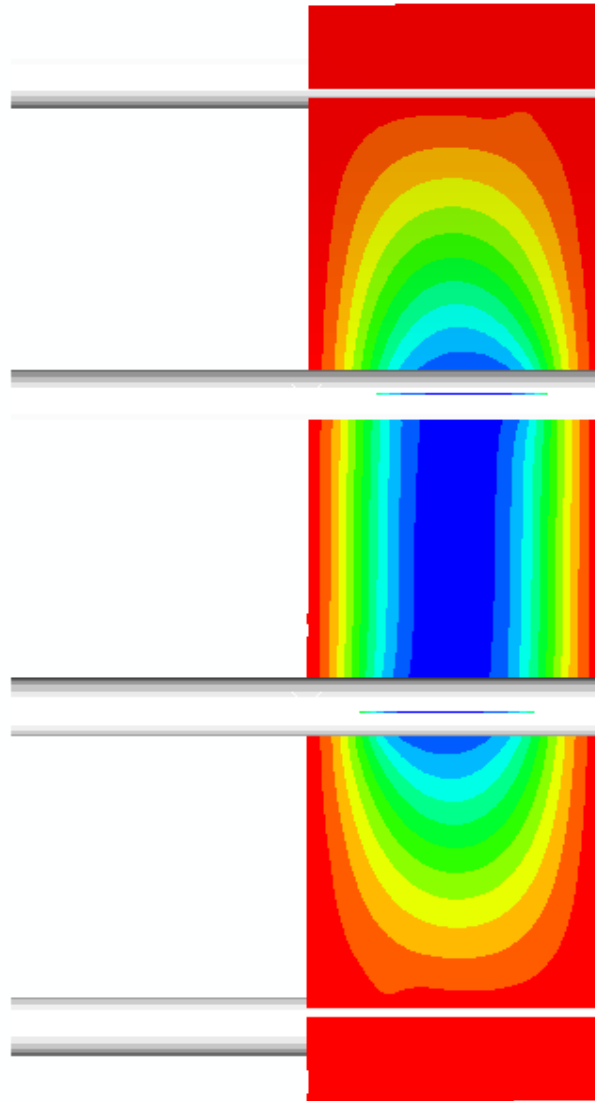
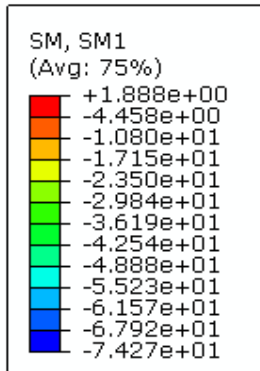
5-in wide laminate – transverse bending moment



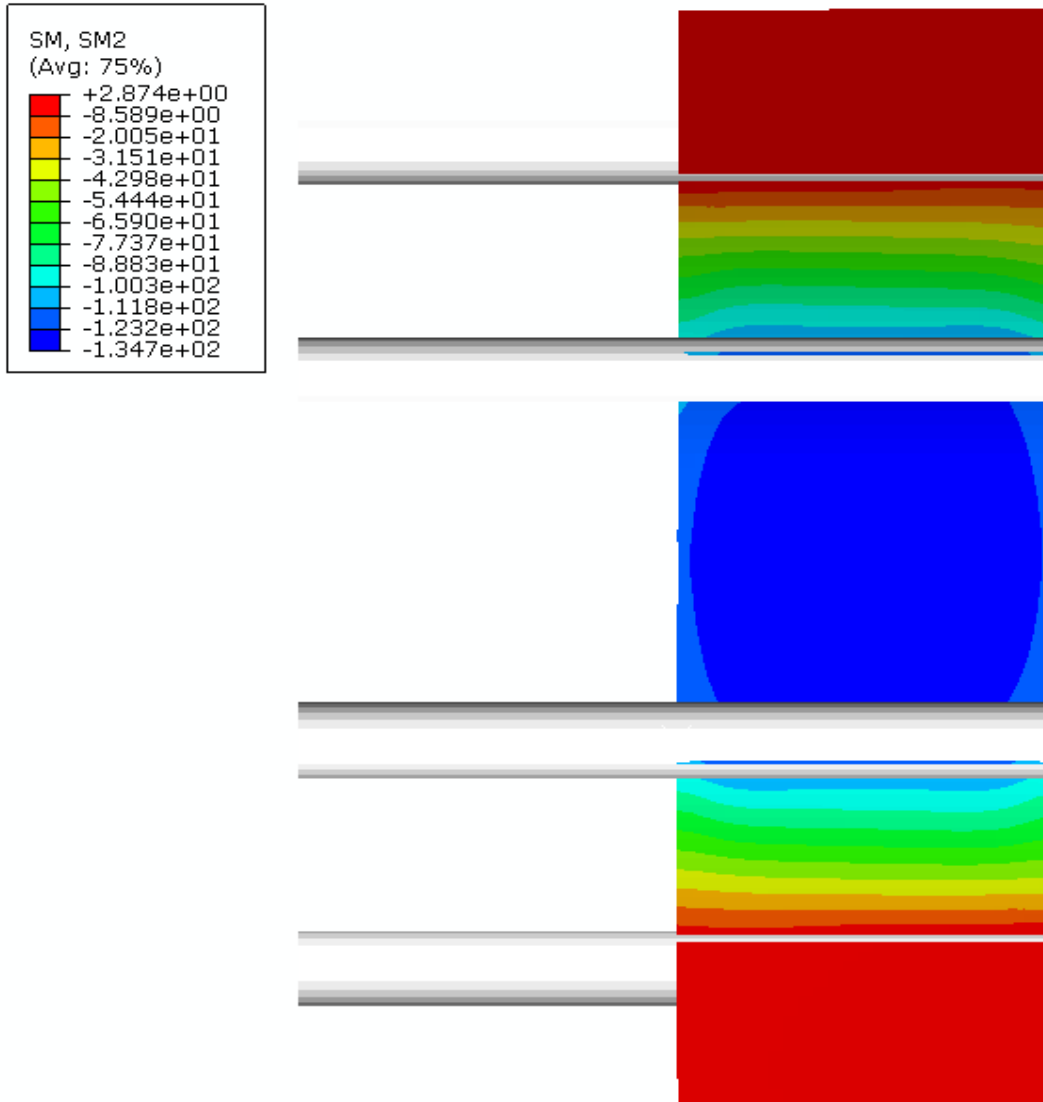
5-in wide laminate – axial bending moment



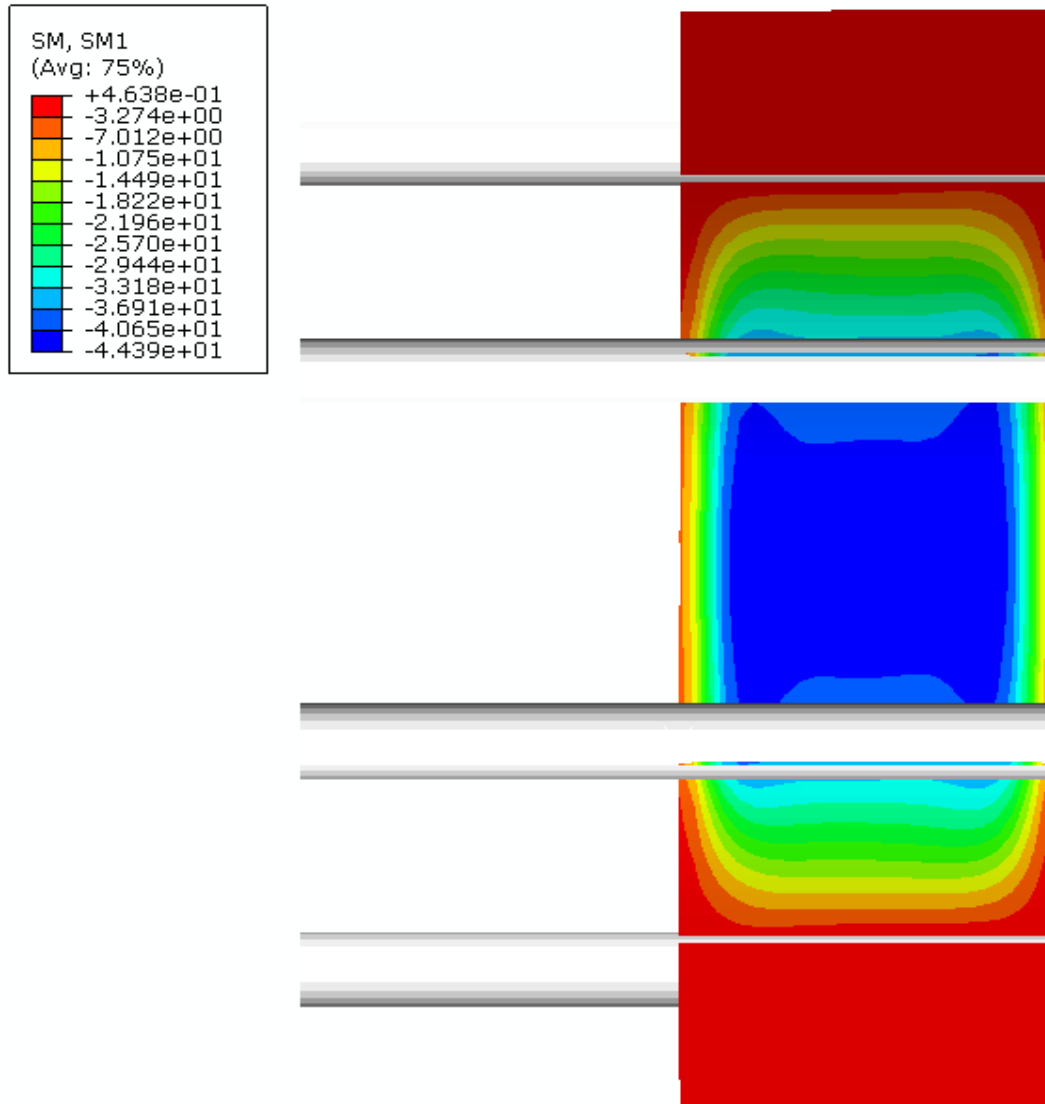
5-in wide laminate – transverse bending moment



20-in wide laminate – axial bending moment



20-in wide laminate – transverse bending moment



NEXT STEPS

- More Analysis (including notch)
- Finalize Selection of Laminate Specimens
- Plan Test Instrumentation